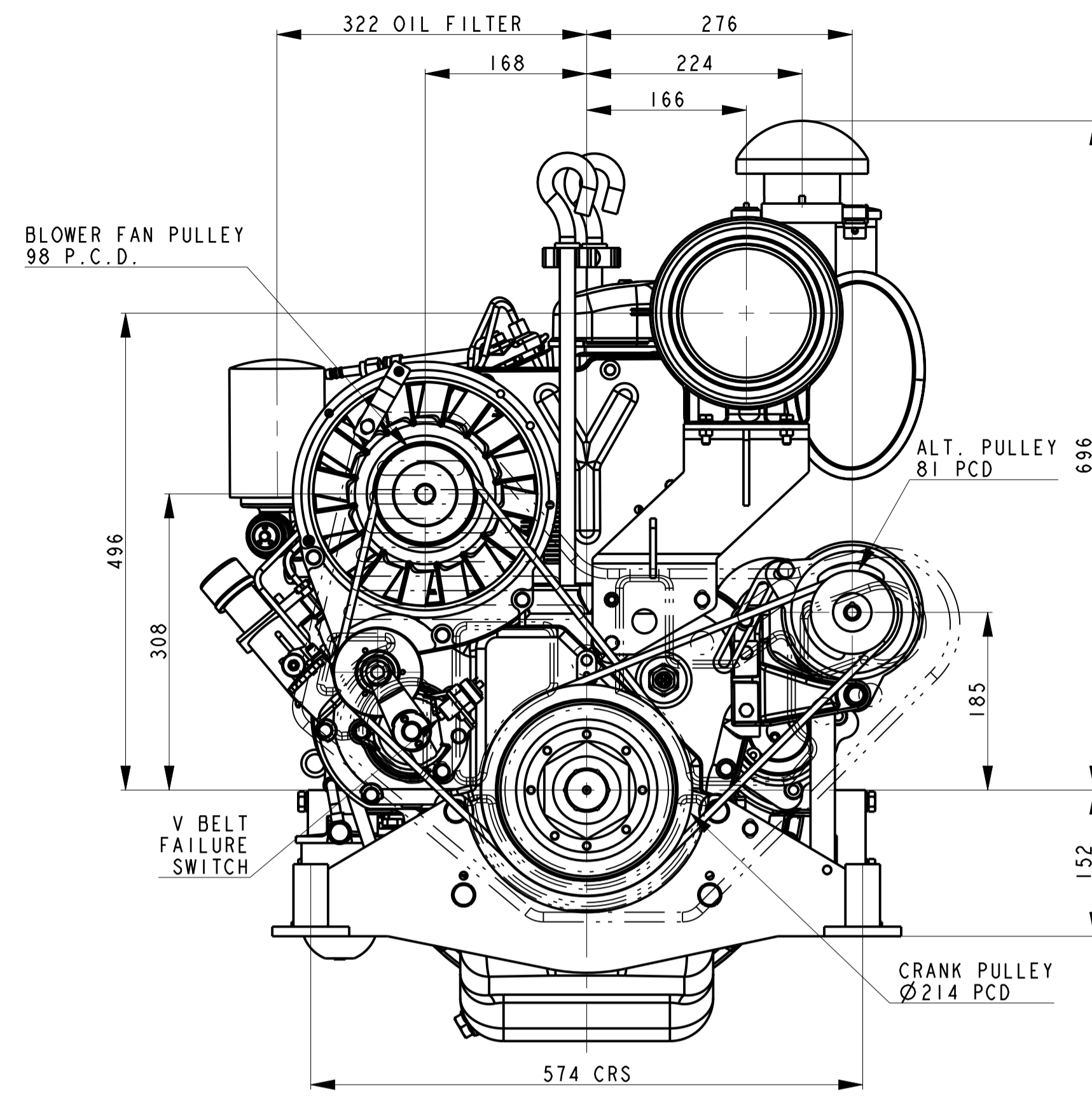
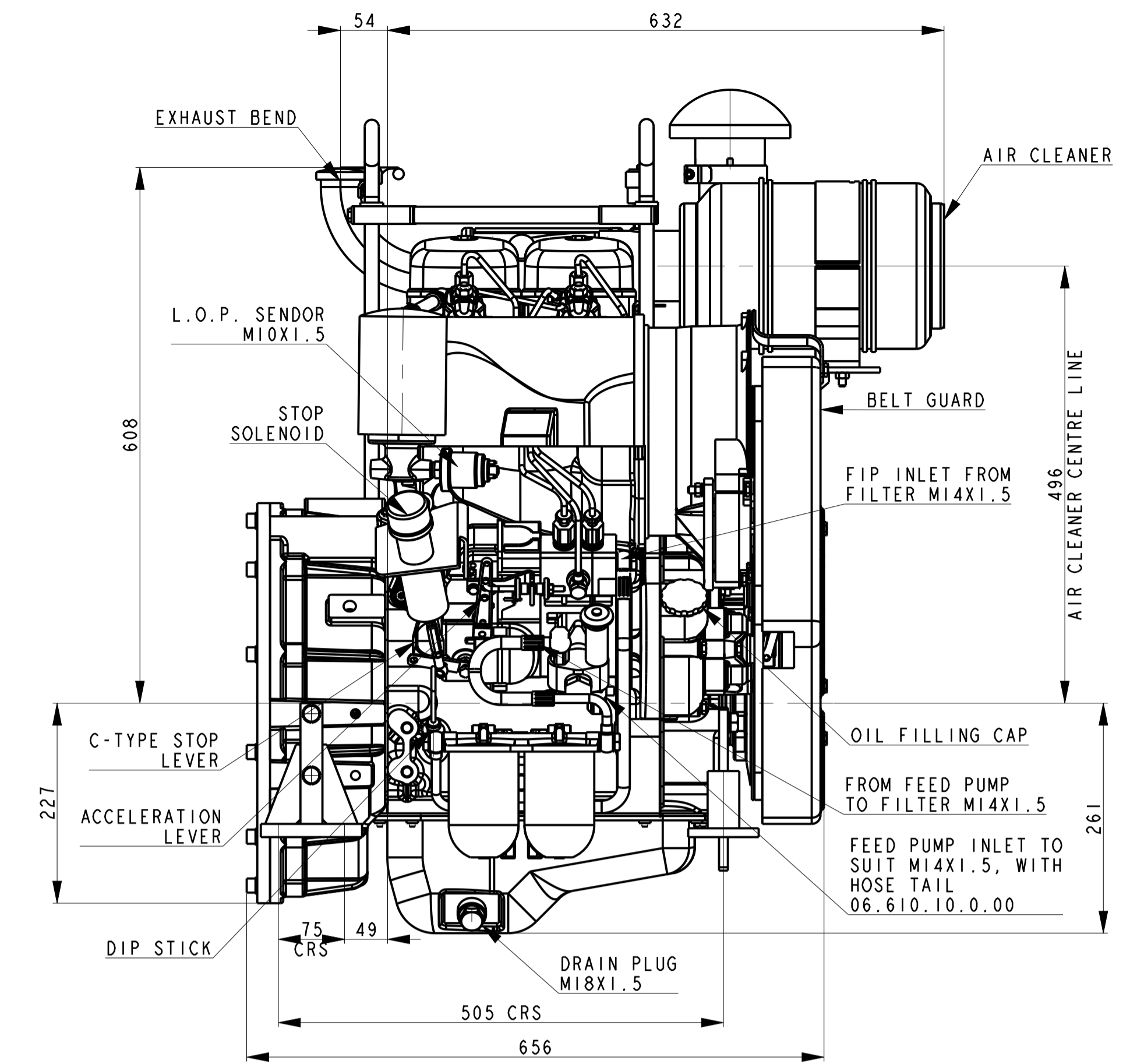


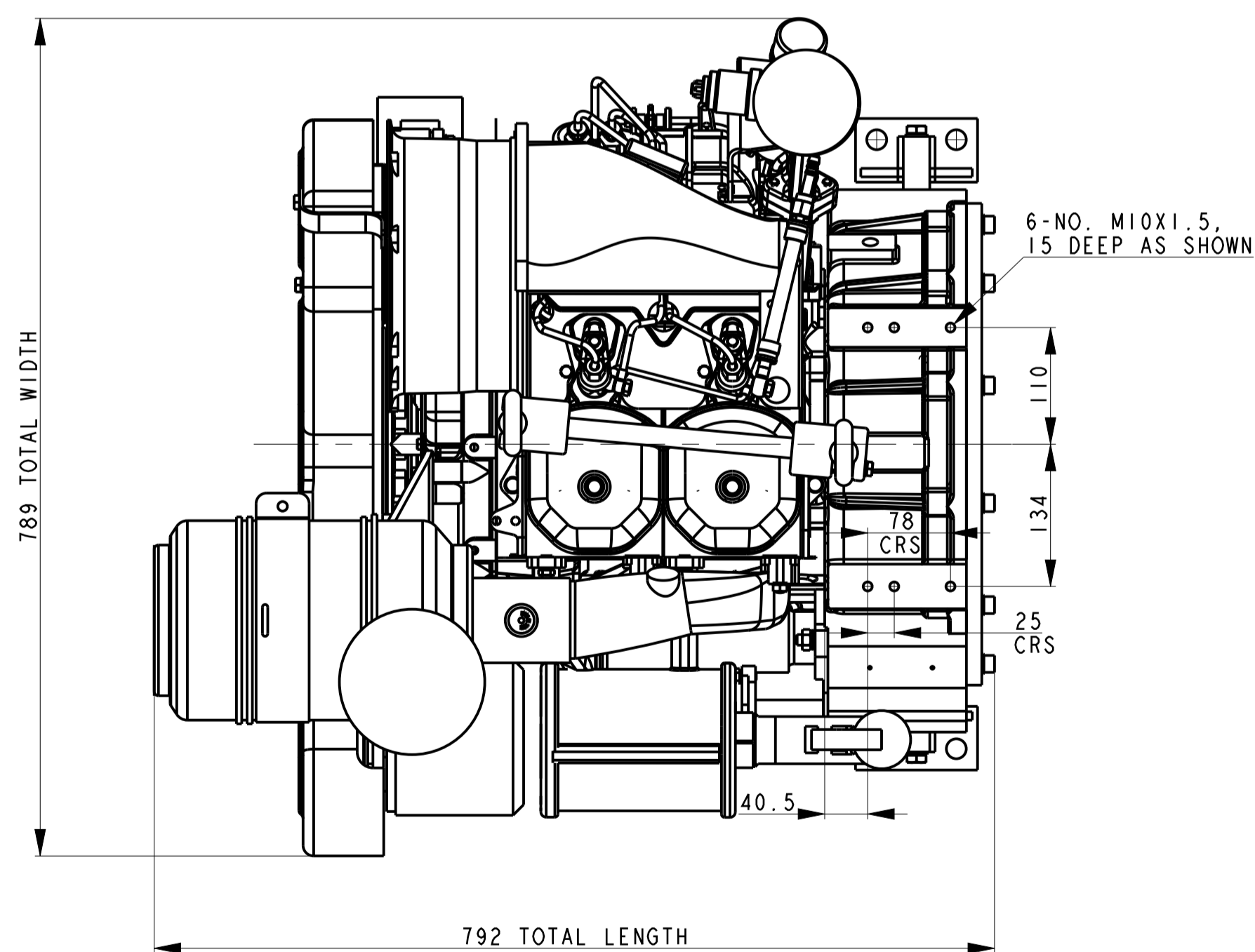
VIEW FROM STARTER END



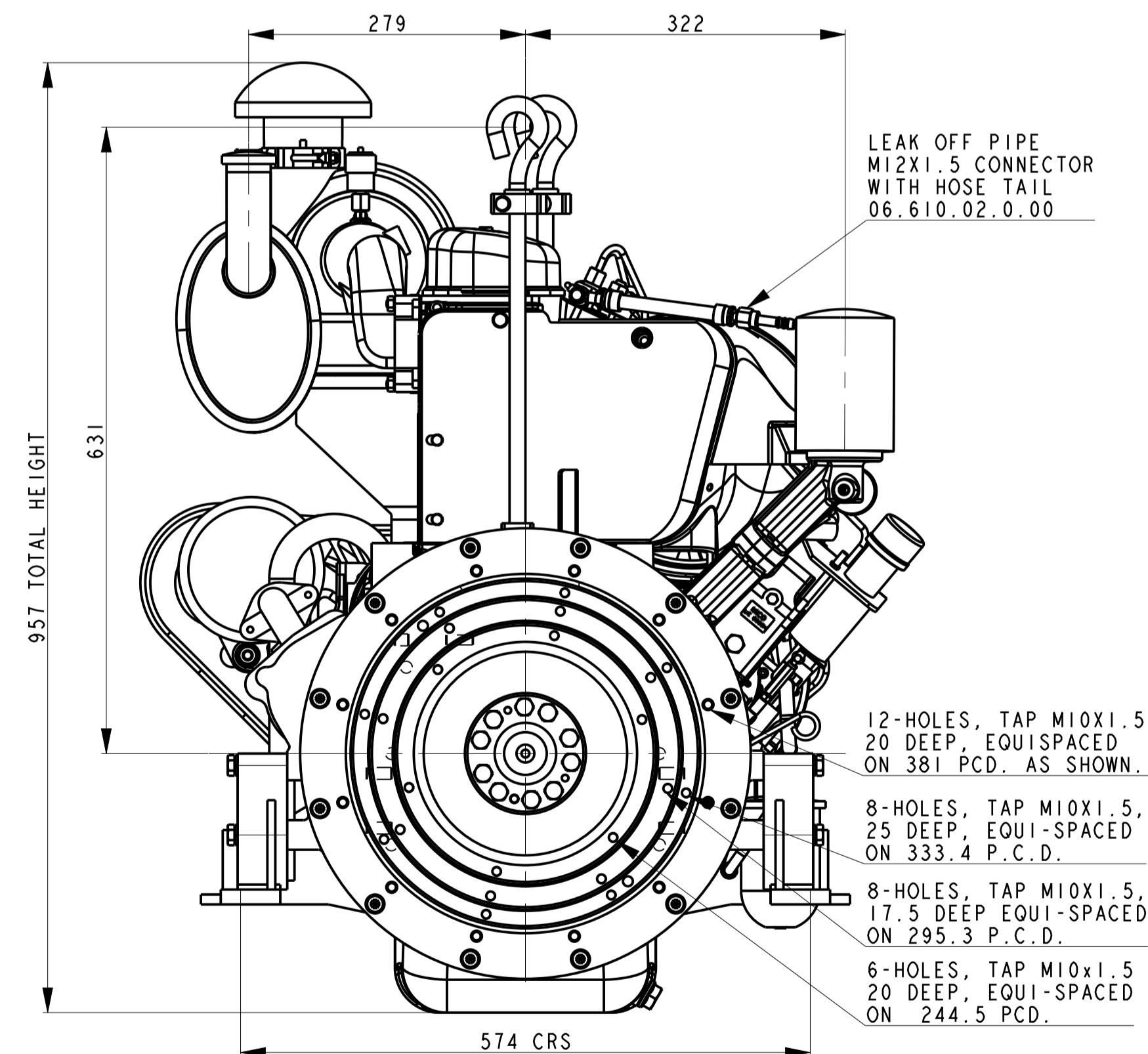
VIEW FROM GEAR END



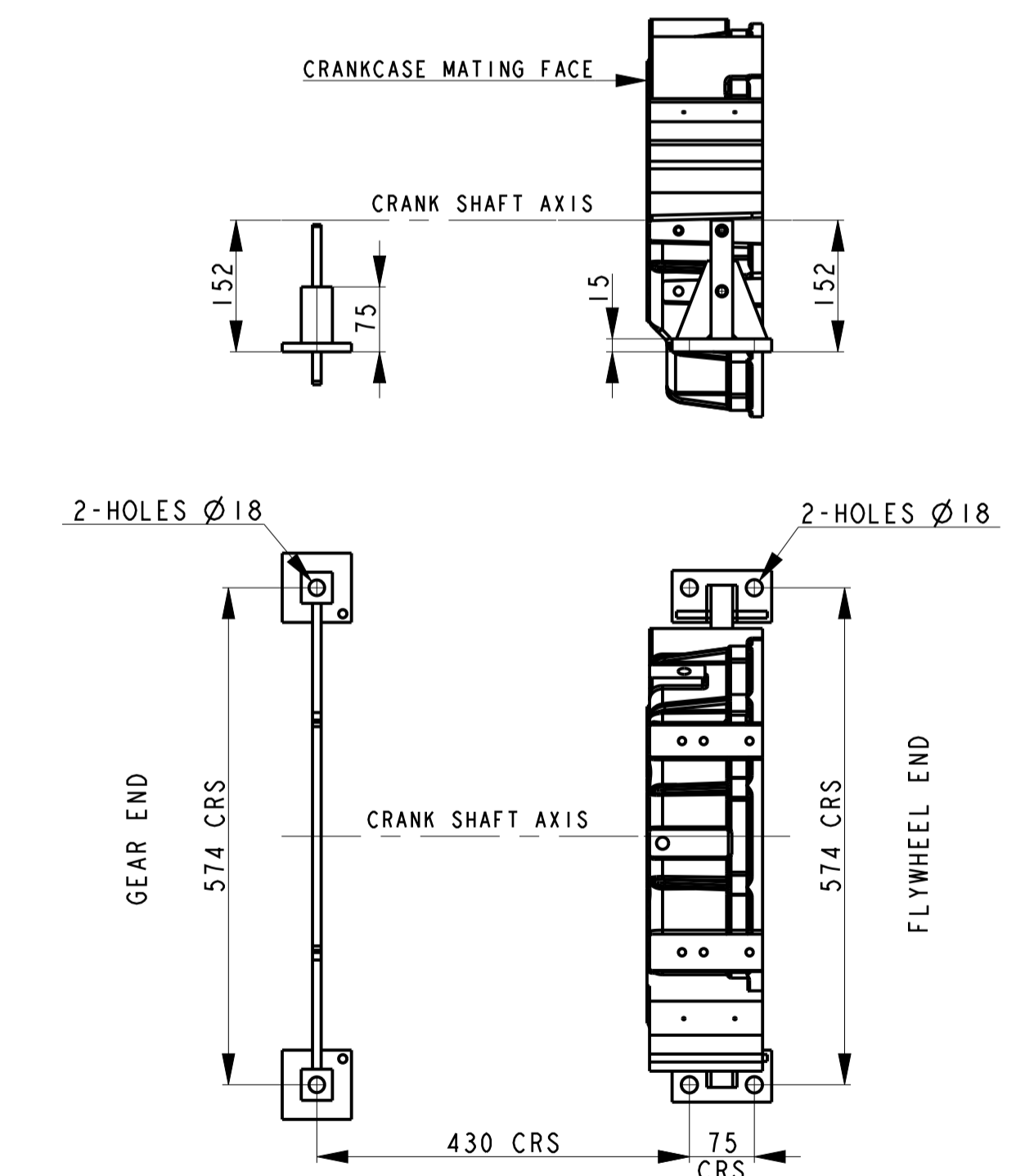
VIEW FROM FIP END



VIEW FROM TOP



VIEW FROM FLYWHEEL END



FOUNDATION LAYOUT

IF IN DOUBT ASK

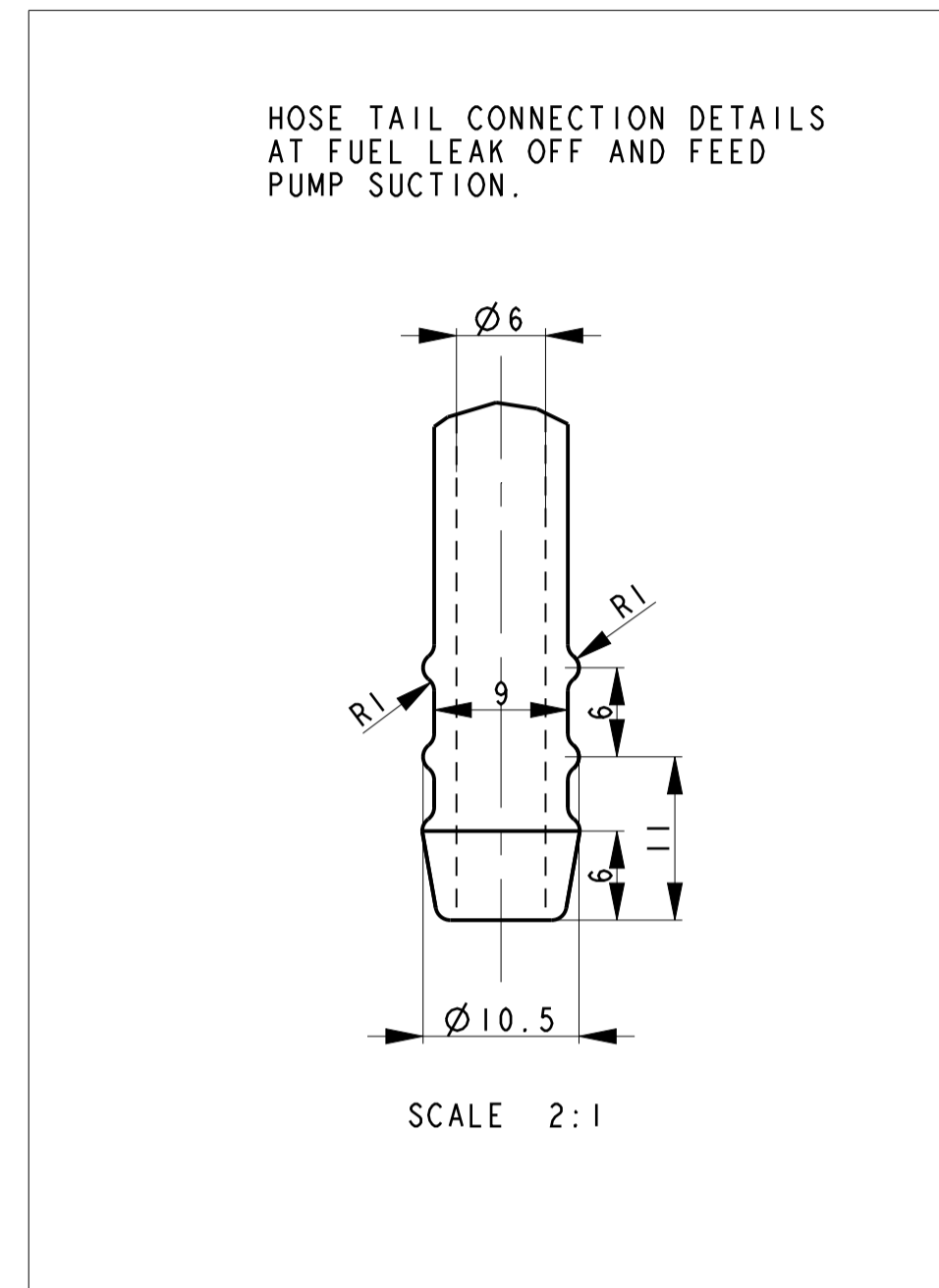
PRINTS OF PREVIOUS REVISION NO. SHOULD BE SCRAPPED

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FORMAT No.RBE/FORM/056/01 (REFER DOP No. RBE 4.4.03)

LIFECYCLE STATE:- RELEASED				CASTING/FORGING DRG. NO.	
UNLESS OTHERWISE SPECIFIED		CAD DRG. FILE:- PLM		MATERIAL :-	
● ALL DIMENSIONS ARE IN mm.		HEAT TREATMENT :-		WEIGHT (kg) :-	
● SURFACE ROUGHNESS AS PER CO. STD.NO.10501.		---		---	
● UNMENTIONED TOLERANCES AS PER CO.STD.NO.11001.		DRN CKJ		TITLE	
● REMOVE ALL SHARP BURRS AND SHARP EDGES.		CHD. MMK		ENGINE INSTALLATION	
● DRAWING NOT TO BE SCALED.		APPD. BSD		(S/F PUMP SET APPLICATION)	
UNMENTIONED		DATE 26/12/2016		DRAWING NO.	
NACRF NO:- EXP/IND/SCG/2016-17/25.		RAD11		REV. NO.	
No. REVISION		CHAMFER		KIRLOSKAR OIL ENGINES LTD.,	
ZONE MODIFIED BY REF. No. DATE		UNDERCUT		PUNE 411 003 (INDIA)	
No. REVISION				02.1292.00.00	
ZONE MODIFIED BY REF. No. DATE				1 OF 2	
No. REVISION				00	
ZONE MODIFIED BY REF. No. DATE					

LOOSE ITEMS SUPPLIED WITH ENGINE			
SR. NO.	PART NO.	DESCRIPTION	QTY.
1	04.589	RAIN CAP MOUNTING S/F DRY TYPE PLASTIC AIR CLEANER (4.5 AND 6 CUBICM)	1
2	04.587	ASSEMBLY OF DRY TYPE AIR CLEANER (KMFL KFA-01-1-7149) WITHOUT SAFETY ELEMENT	1
3	04.588.2	DRY TYPE AIR CLEANER MOUNTING (STAGE 2) (FOR AIR CLEANER 04.586.10.0./04.587.10.0.)	1
4	02.460.3	KIT GROUP FOR 02.1292	1
5	06.654	FUEL PIPE (4 MTRS)	1
6	04.452	SUMP DRAIN ARRANGEMENT(PRESSED SUMP)	1
7	03.066.01.0.00	OPERATIONS & MAINTENANCE MANUAL (HA-SR.)	1
8	2H.111.11.0.00	TEST CERTIFICATE FOR INDUSTRIAL ENGINES	1
9	03.136.03.0.00	DECAL INSTRUCTION STICKER.	1



GENERAL TORQUE SPECIFICATION FOR STANDARD FASTNERS (FOR ENGINE PERIPHERALS)		
SR. NO.	DESCRIPTION	TORQUE Nm
1	ALL M8X1.25 SCREW/BOLT 8.8	25
2	ALL M10X1.5 SCREW/BOLT 8.8	35
3	ALL M12X1.75 SCREW/BOLT 8.8	70
4	M12X1.5 STEEL BANJO SCREW	20
5	M14X1.5 STEEL BANJO SCREW	25

IF IN DOUBT ASK

PRINTS OF PREVIOUS REVISION NO. SHOULD BE SCRAPPED

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FORMAT No.RBE/FORM/056/01 (REFER DOP No. RBE 4.4/03)

LIFECYCLE STATE:- RELEASED											
UNLESS OTHERWISE SPECIFIED						CAD DRG. FILE:- PLM			CASTING/FORGING DRG. NO.		
● ALL DIMENSIONS ARE IN mm.						MATERIAL :-			HEAT TREATMENT :-		
● SURFACE ROUGHNESS AS PER CO. STD.NO.10501.						--			WEIGHT (kg) :-		
● UNMENTIONED TOLERANCES AS PER CO.STD.NO.11001.						DRN CKJ			TITLE		
● REMOVE ALL SHARP BURRS AND SHARP EDGES.						CHD. MMK			ENGINE INSTALLATION		
● DRAWING NOT TO BE SCALED.						APPD. BSD			(S/F PUMP SET APPLICATION)		
UNMENTIONED						DATE 26/12/2016			SCALE 1:5		
NACRF NO:- EXP/IND/SCG/2016-17/25.						RADI			KIRLOSKAR OIL ENGINES LTD., PUNE 411 003 (INDIA)		
No. REVISION ZONE MODIFIED BY REF. No. DATE						CHAMFER			DRAWING NO. 02.1292.00.00		
No. REVISION ZONE MODIFIED BY REF. No. DATE						UNDERCUT			REV. NO. 00		